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Life is linked to liquid transport, and so are vital segments of economy. Pumping devices - be it the human heart, a boiler feeder or the cooling-water pump of a motorcar - are always part of a more or less complex system where pump failure can lead to severe consequences. To select, operate or even design a pump, some understanding of the system is helpful, if not essential. Depending on the application, a centrifugal pump can be a simple device which could be built in a garage with a minimum of know-how - or a high-tech machine requiring advanced skills, sophisticated engineering and extensive testing. When attempting to describe the state-of-the-art in hydraulic engineering of centrifugal pumps, the focus is necessarily on the high-tech side rather than on less-demanding services even though these make up the majority of pump applications. Centrifugal pump technology involves a broad spectrum of flow phenomena which have

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a profound impact on design and operation through the achieved efficiency, the stability of the head-capacity characteristic, vibration, noise, component failure due to fatigue, as well as material damage caused by cavitation, dro-abrasive wear or erosion corrosion. Operation and life cycle costs of pumping equipment depend to a large extent on how well these phenomena and the interaction of the pump with the system are understood.

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This proven and internationally recognized text teaches the methods of engineering design as a condition of successful product development. It breaks down the design process into phases and then into distinct steps, each with its own working methods. The book provides more examples of product development; it also tightens the scientific bases of its design ideas with new solution fields in composite components, building methods, mechatronics and adaptronics. The economics of design and development are covered and electronic design process technology integrated into its methods. The book is sharply written and well-illustrated.

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Prior to 1862, when the Department of Agriculture was established, the report on agriculture was prepared and published by the Commissioner of Patents, and forms volume or part of volume, of his annual reports, the first being that of 1840. Cf. Checklist of public documents ... Washington, 1895, p. 148.

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