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liquid penetrant testing according to ASTM E165 , ASME section v07 ~~Measurement of Moisture Content ASTM D2216~~ Astm E 1417 doi: 10.1520/e1417_e1417m-16 Citation Format ASTM E1417 / E1417M-16, Standard Practice for Liquid Penetrant Testing, ASTM International, West Conshohocken, PA, 2016, www.astm.org

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This standard is issued under the fixed designation E 1417; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval.

Standard Practice for Liquid Penetrant Examination

1.2 The penetrant examination processes described in this practice are applicable to in-process, final, and maintenance (in-service) examinations. These processes are applicable for the detection of discontinuities, such as lack of fusion, corrosion, cracks, laps, cold shuts, and porosity, that are open or connected to the surface of the component under examination.

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Frequency of In-Use Penetrant Tests – ASTM E-1417 Each Shift Water Wash Pressure and Temperature Daily Penetrant Contamination Dry Developer Contamination Developer Contamination (form b & c) System Performance Black Light: Intensity, Reflectors & Filters Examination Area Cleanliness Weekly Emulsifier (hydrophilic) Concentration

Frequency of In-Use Penetrant Tests – ASTM E-1417

doi: 10.1520/e1417-05 Citation Format ASTM E1417-05, Standard Practice for Liquid Penetrant Testing, ASTM International, West Conshohocken, PA, 2005, www.astm.org

ASTM E1417 - 05 Standard Practice for Liquid Penetrant Testing

ASTM E-1417 “ Standard Practice for Liquid Penetrant Examination ” governs the liquid penetrant inspection process used in manufacturing and maintenance operations. ASTM E-1417 addresses personnel requirements, equipment requirements, penetrant application, and penetrant removal methods.

Overview of Liquid Penetrant Inspection and Magnetic ...

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Standard Practice for Liquid Penetrant Testing1

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